

Work Order ID 105492

105492

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August-07-13 11:14:22 AM

Item ID: D412-706-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fuel Purge Canister

Start Date: 8/07/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 8/07/13 Req'd Qty: 2.00 *2*

Customer:

Reference: add parts-rework

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-706	B

100
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DC
Document Control

DOCUMENT CONTROL

Memo
Photocopy bluefile and create labels per PPP D412-706-011 CHG004

0.00
0.00

1388

110
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Packaging
Packaging

Pick Kit

Memo
PULL FROM STK:
1 X D412-706-011 B94321
1 X D412-706-011 B95391
ADD TO EACH KIT
1 X AN833-6D B 126180

0.00
0.00

DART AEROSPACE		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL 1-877-637-1100 www.dart-air.com	
PATENT	N/A	CHG	CHG004
P/N	D412-706-011	STC	SH04-54
DESC	Fuel Purge Canister	STC	SR02055NY
LOT	B94321	STC	
MODEL	Bell 212/412	STC	
TC APPROVAL # 09-89		MADE IN CANADA D2729-4	

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PATENT	N/A	CHG	CHG004
P/N	D412-706-011	STC	SH04-54
DESC	Fuel Purge Canister	STC	SR02055NY
LOT	B95391	STC	
MODEL	Bell 212/412	STC	
TC APPROVAL # 09-89		MADE IN CANADA D2729-4	

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.00 B.8-8				2			
130 *130* Packaging Packaging	Packaging Memo REPACKAGE USING NEW B/N, NEW LABELS REQUIRED. Identify and pack for shipping as per PPPD412-706-011 Location: <u>022</u> PPP Rev: _____	0.00 0.00				2	13/8/8		
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

MCS 13-08-12

QC 13.8.8

Picklist Print

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Work Order ID: 105492
Parent Item: D412-706-011
Parent Item Name: Fuel Purge Canister

Start Date: 8/07/13

Required Date: 8/07/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:E 04.12.03 Remove AN6289-6D; Change Qty of 924-6DKJ/JLM
IPP Rev:F 08-05-14 revise comment in seq.17 /24 DD verf:EC IPP rev G 10.01.18 per DS19494 EC verified by:DD IPP Rev:H 10.03.23 as per IIN revA DD verified by:EC IPP Rev:I 10.05.10 as per chg003 DD verified :EC IPP REV K 11.06.17 AS PER CHG 002 JLM VERIFIED BY:ec IPP Rev:L 12.12.07 as per IIN revB DD verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN833-6D Elbow, Bulkhead-M-Flare Smb		Purchased	No				Each	9.0000		2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST324		9				2			
				M126180		9				94321			
D412-706-011 Fuel Purge Canister		Manufactured	No				Each	1.0000		95391			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG022		1							
				97153		1							

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214/EAGLE SINGLE)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
	1	1	D3262-041	CANISTER ASSEMBLY
1			D3262-043	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
1	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
	1		D3298-001	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1			D3299-7	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
1			D4054-001	TUBE ASSEMBLY
1			D4054-003	TUBE ASSEMBLY
1			D4054-009	TUBE ASSEMBLY
4	4	4	AN3-5A	BOLT
	1	1	AN814-6D	PLUG
1			AN814-8D	PLUG
2	2	2	AN815-6D	UNION
1			AN815-8D	UNION
		1	AN816-6D	NIPPLE
2	3	1	AN833-6D	ELBOW

105492

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Revision: B

Date: 12.11.06

941321
95391

Qty -011	Qty -013	Qty -015	Part Number	Description
1			AN833-8D	ELBOW
		1	AN919-6D	REDUCER
4	4	1	AN924-6D	NUT
1			AN924-8D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER
2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
7	5	5	MS29512-06	O-RING (OR M83248/1-906)
3			MS29512-08	O-RING (OR M83248/1-908)
	1	1	MS35489-11	GROMMET
1			MS35489-16	GROMMET

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Draw Nbr

Revision Nbr

IIN-D412-706

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DOCUMENT CONTROL

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Document Control

Photocopy bluefile and create labels per PPP D412-706-011 CHG004

110

Pick Kit

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Packaging

Memo

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Packaging

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1 X D412-706-011 B94321

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ADD TO EACH KIT

1 X AN833-6D B

126180

label only

MLJ 1308 08

(2)

(2)

13/8/18

